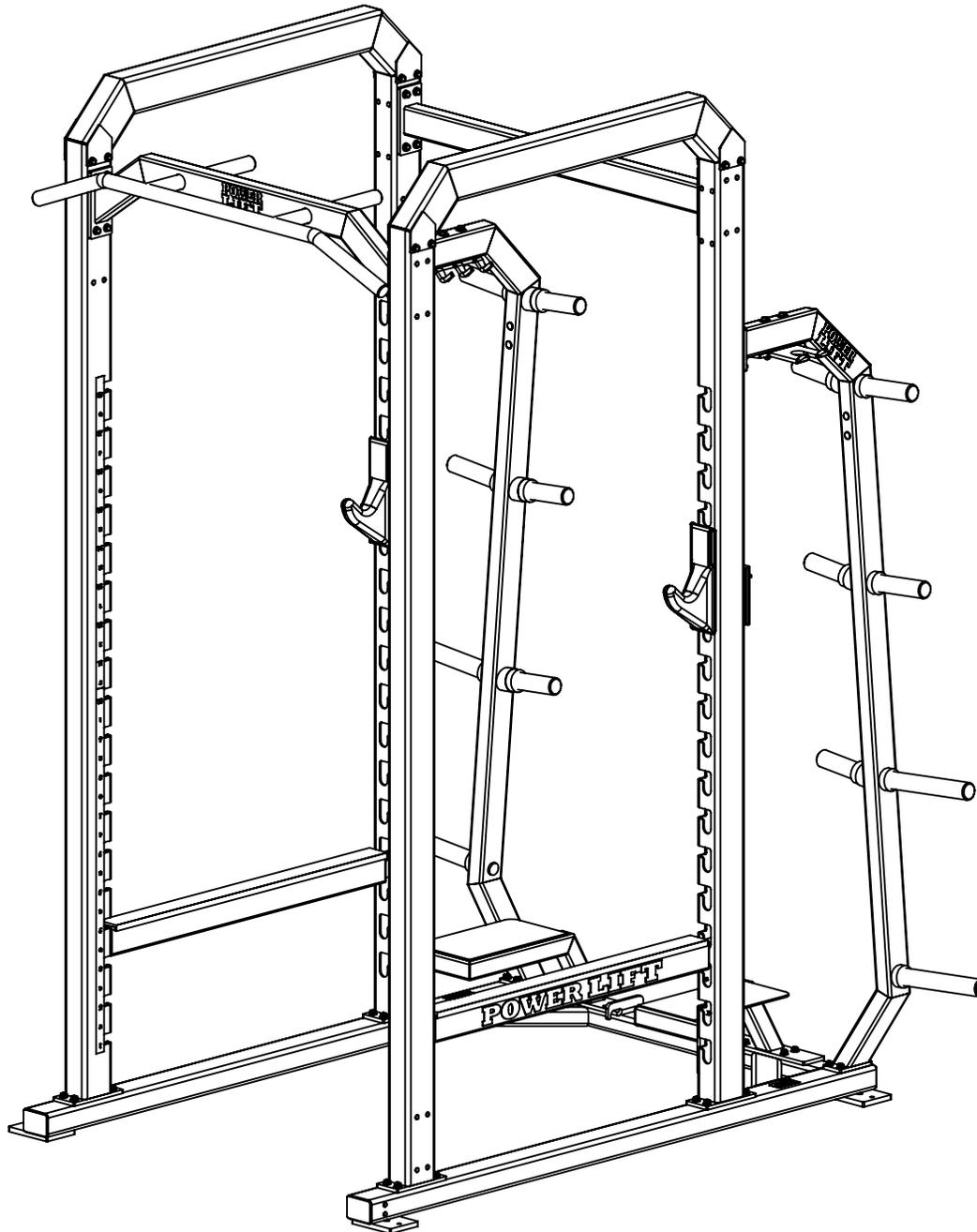


# Power Rack



## Assembly notes:

Fasteners provided to assemble machine:  
(80) 3/8"X3/4" Flange Bolts  
(4) 3/8"X4" Bolts

Tools required (Not Included):  
- 9/16" Open-End Wrench  
- 9/16" Socket  
- Rubber Mallet  
- 4 ft ladder (recomended)

**Note: When assembling unit DO NOT tighten any fasteners until specified.**

**POWER LIFT®**

PART NUMBER  
**11336B\_assembly cover**

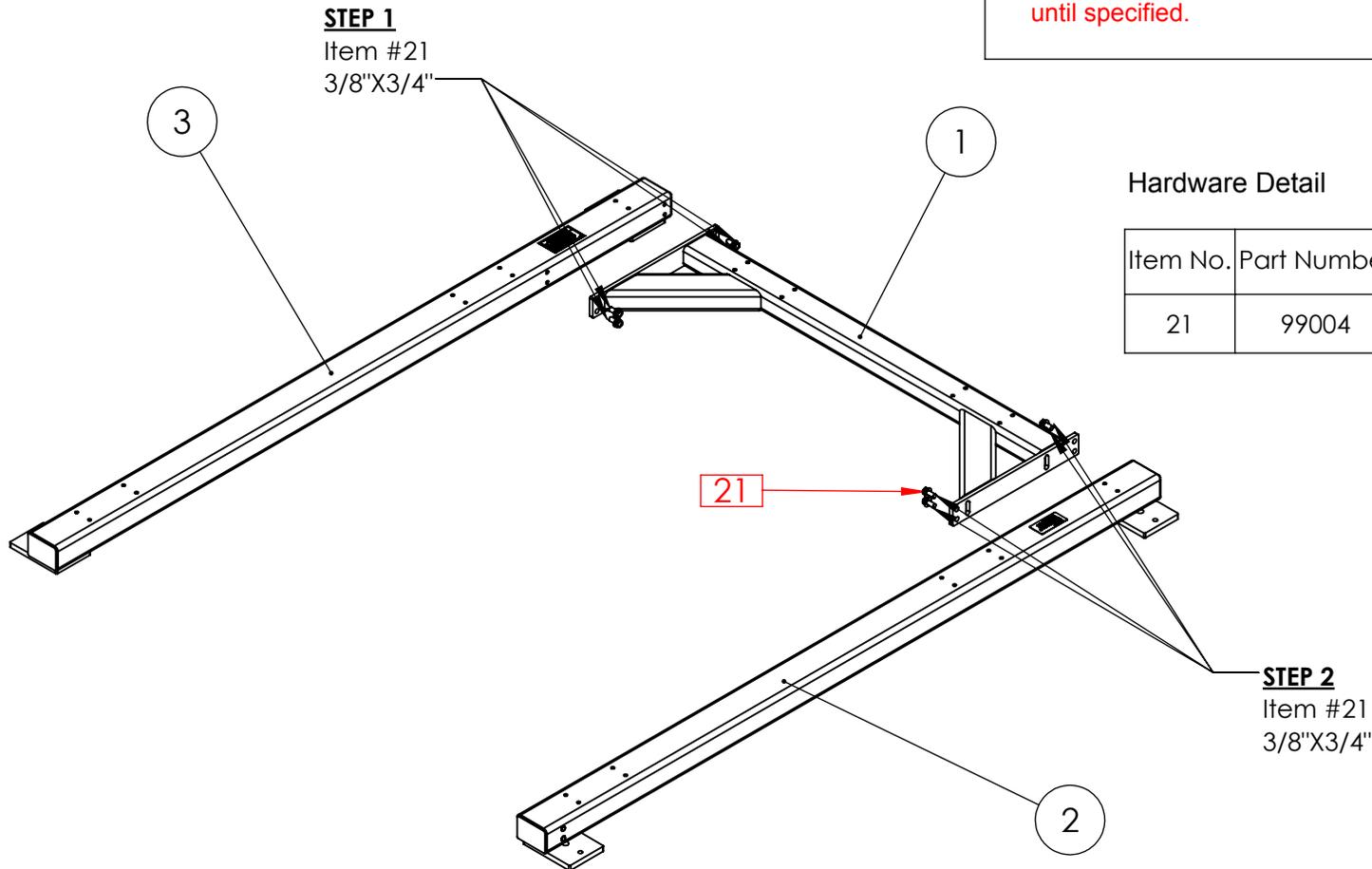
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POWER LIFT ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF POWER LIFT IS PROHIBITED

REV.	A	Date	6/6/19
------	---	------	--------

**Instructions**

- 1.) Assemble item 1 to item 3 using (4) 3/8"X3/4" flange bolts provided. (Tighten bolts)
- 2.) Then assemble item 2 to item 1 using (4) 3/8"X3/4" flange bolts provided. (Tighten bolts)

**Note:** When assembling unit **DO NOT** tighten any remaining fasteners until specified.



**Hardware Detail**

Item No.	Part Number	Part Name	Qty
21	99004	3/8"X3/4" FLANGE BOLT	8

**Frame Detail**

Item No.	Part Number	Part Name	Qty
1	39565A	K BRACE	1
2	11502	RIGHT BASE	1
3	11501	LEFT BASE	1

**POWER LIFT** <sup>®</sup>

PART NUMBER

**11336B\_page1**

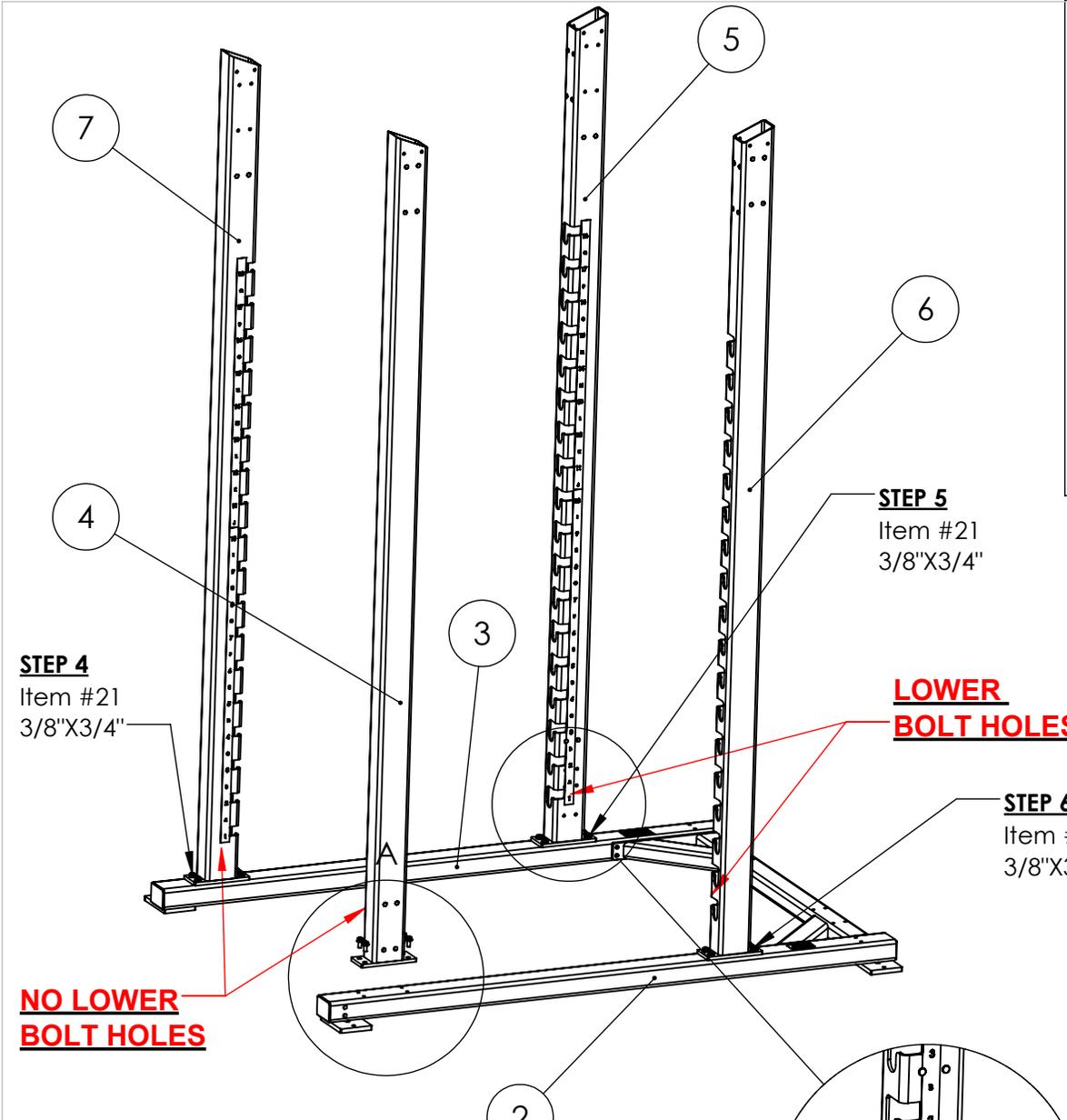
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POWER LIFT ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF POWER LIFT IS PROHIBITED

REV.

A

Date

6/6/19



**STEP 4**  
Item #21  
3/8"X3/4"

**NO LOWER BOLT HOLES**

**STEP 5**  
Item #21  
3/8"X3/4"

**LOWER BOLT HOLES**

**STEP 6**  
Item #21  
3/8"X3/4"

21

**LOWER BOLT HOLES**

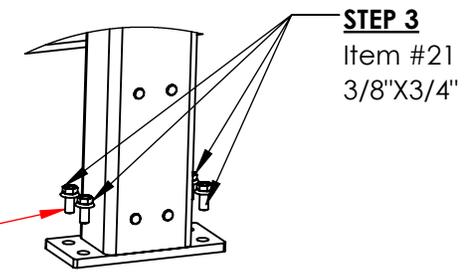
**Instructions**

- 3.) Assemble item 4 to item 2 using (4) 3/8"X3/4" flange bolts provided. **(NO LOWER BOLT HOLES ON INSIDE)**
- 4.) Assemble item 7 to item 3 using (4) 3/8"X3/4" flange bolts provided. **(NO LOWER BOLT HOLES ON INSIDE)**
- 5.) Assemble item 5 to item 3 using (4) 3/8"X3/4" flange bolts provided. **(LOWER BOLT HOLES ON INSIDE)**
- 6.) Assemble item 6 to item 2 using (4) 3/8"X3/4" flange bolts provided. **(LOWER BOLT HOLES ON INSIDE)**

**Note:** When assembling unit **DO NOT** tighten any fasteners until specified.

**Hardware Detail**

Item No.	Part Number	Part Name	Qty
21	99004	3/8"X3/4" FLANGE BOLT	16



**STEP 3**  
Item #21  
3/8"X3/4"

**Frame Detail**

Item No.	Part Number	Part Name	Qty
2	11502	RIGHT BASE	1
3	11501	LEFT BASE	1
4	11357A	RIGHT FRONT UPRIGHT	1
5	11874A	LEFT REAR UPRIGHT	1
6	11875A	RIGHT REAR UPRIGHT	1
7	11359A	LEFT FRONT UPRIGHT	1

**POWER LIFT** ®

PART NUMBER  
**11336B\_page2**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POWER LIFT ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF POWER LIFT IS PROHIBITED

REV. A Date 6/6/19

Instructions

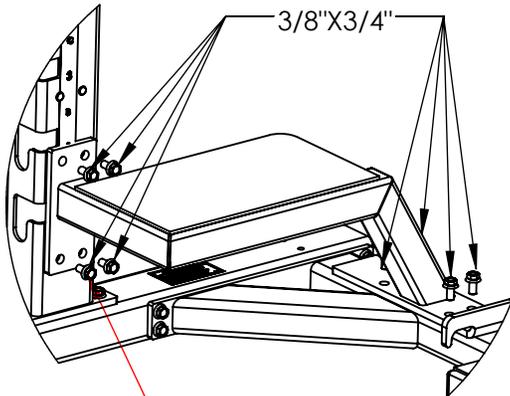
7.) Assemble item 22 to items 1 and 5 using (8) 3/8"X3/4" flange bolts provided.

8.) Then assemble item 23 to item 1 and 6 using (8) 3/8"X3/4" flange bolts provided.

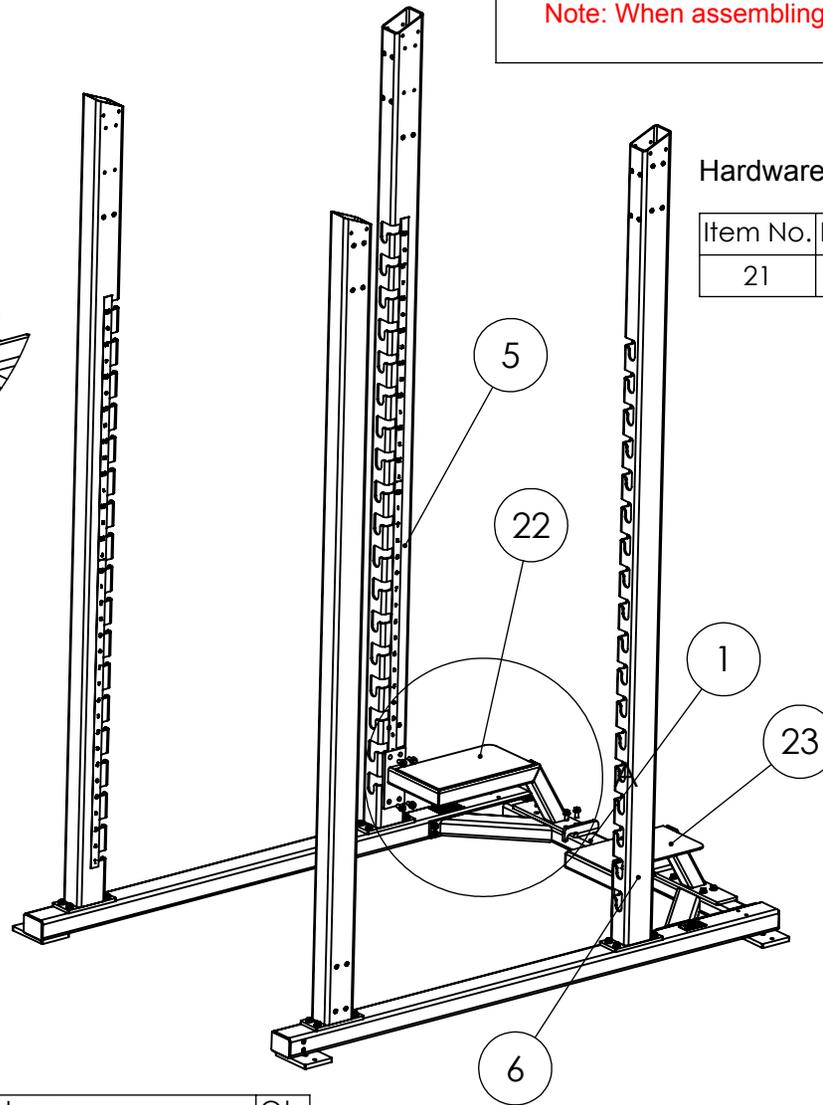
**Note: When assembling unit DO NOT tighten any fasteners until specified.**

**STEP 7**

Item #21  
3/8"X3/4"



21

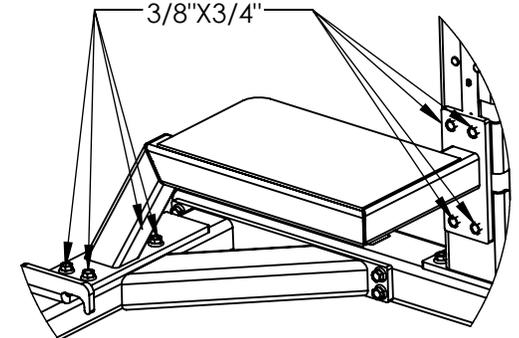


Hardware Detail

Item No.	Part Number	Part Name	Qty
21	99004	3/8"X3/4" FLANGE BOLT	16

**STEP 8**

Item #21  
3/8"X3/4"



Frame Detail

Item No.	Part Number	Part Name	Qty
1	39565A	K BRACE	1
5	11874A	LEFT REAR UPRIGHT	1
6	11875A	RIGHT REAR UPRIGHT	1
22	40101	LEFT SPOTTER	1
23	40103	RIGHT SPOTTER	1

**POWER LIFT®**

PART NUMBER

**11336B\_page3**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POWER LIFT ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF POWER LIFT IS PROHIBITED

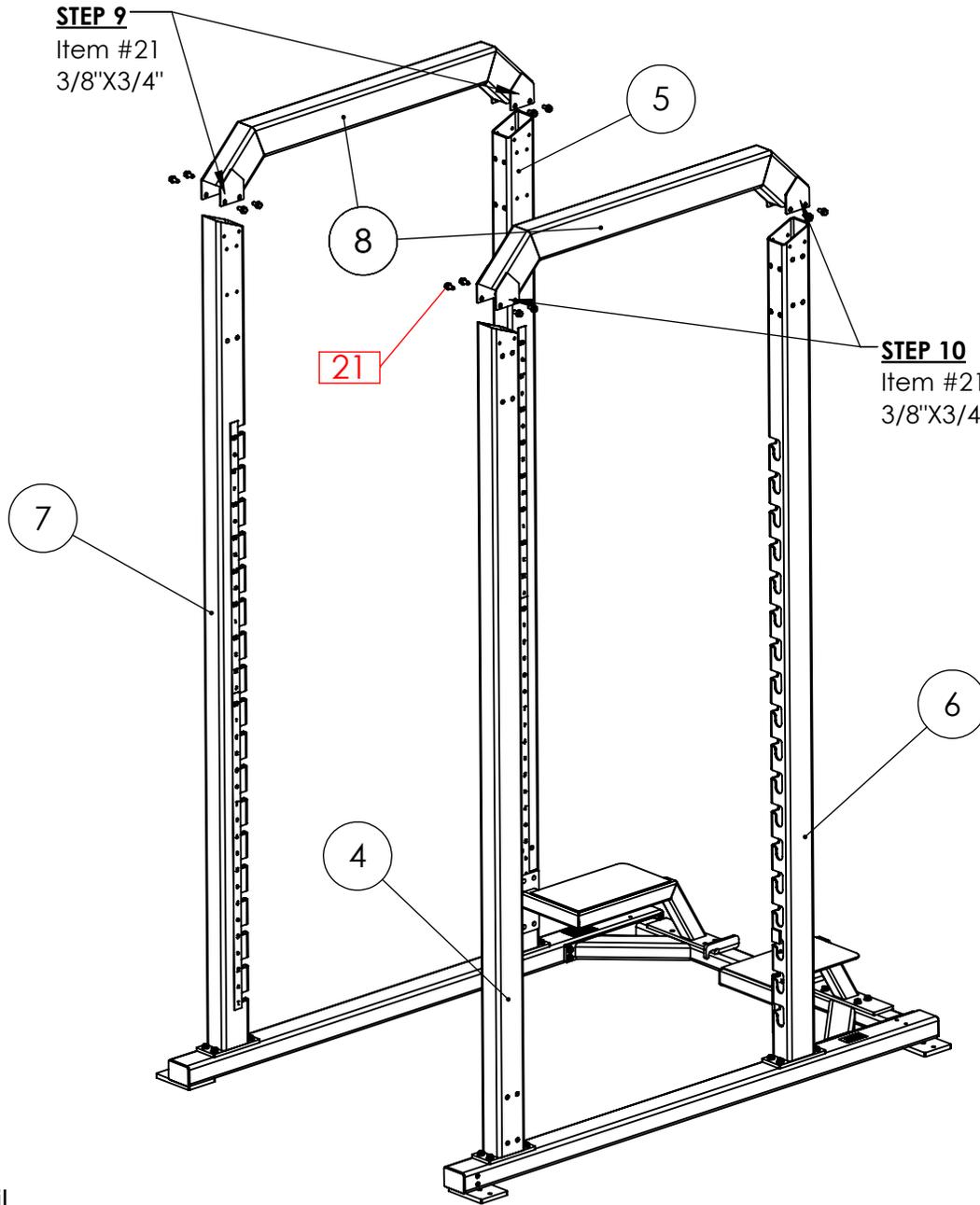
REV.

A

Date

6/6/19

**STEP 9**  
Item #21  
3/8"X3/4"



**Instructions**  
9.) Assemble item 8 onto item 5 and 7 using (8) 3/8"X3/4" bolts. ( A rubber mallet and ladder is recommended to help line up bolt holes.)

10.) Then assemble the other item 8 onto item 4 and 6 using (8) 3/8"X3/4" bolts. ( A rubber mallet and ladder is recommended to help line up bolt holes.)

**Note: When assembling unit DO NOT tighten any fasteners until specified.**

**STEP 10**  
Item #21  
3/8"X3/4"

**Hardware Detail**

Item No.	Part Number	Part Name	Qty
21	99004	3/8"X3/4" FLANGE BOLT	16

**Frame Detail**

Item No.	Part Number	Part Name	Qty
4	11357A	RIGHT FRONT UPRIGHT	1
5	11874A	LEFT REAR UPRIGHT	1
6	11875A	RIGHT REAR UPRIGHT	1
7	11359A	LEFT FRONT UPRIGHT	1
8	11520A	TOP BRACE	2

**POWER LIFT** ®

PART NUMBER  
**11336B\_page4**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POWER LIFT ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF POWER LIFT IS PROHIBITED

REV.	A	Date	6/6/19
------	---	------	--------

**Instructions**

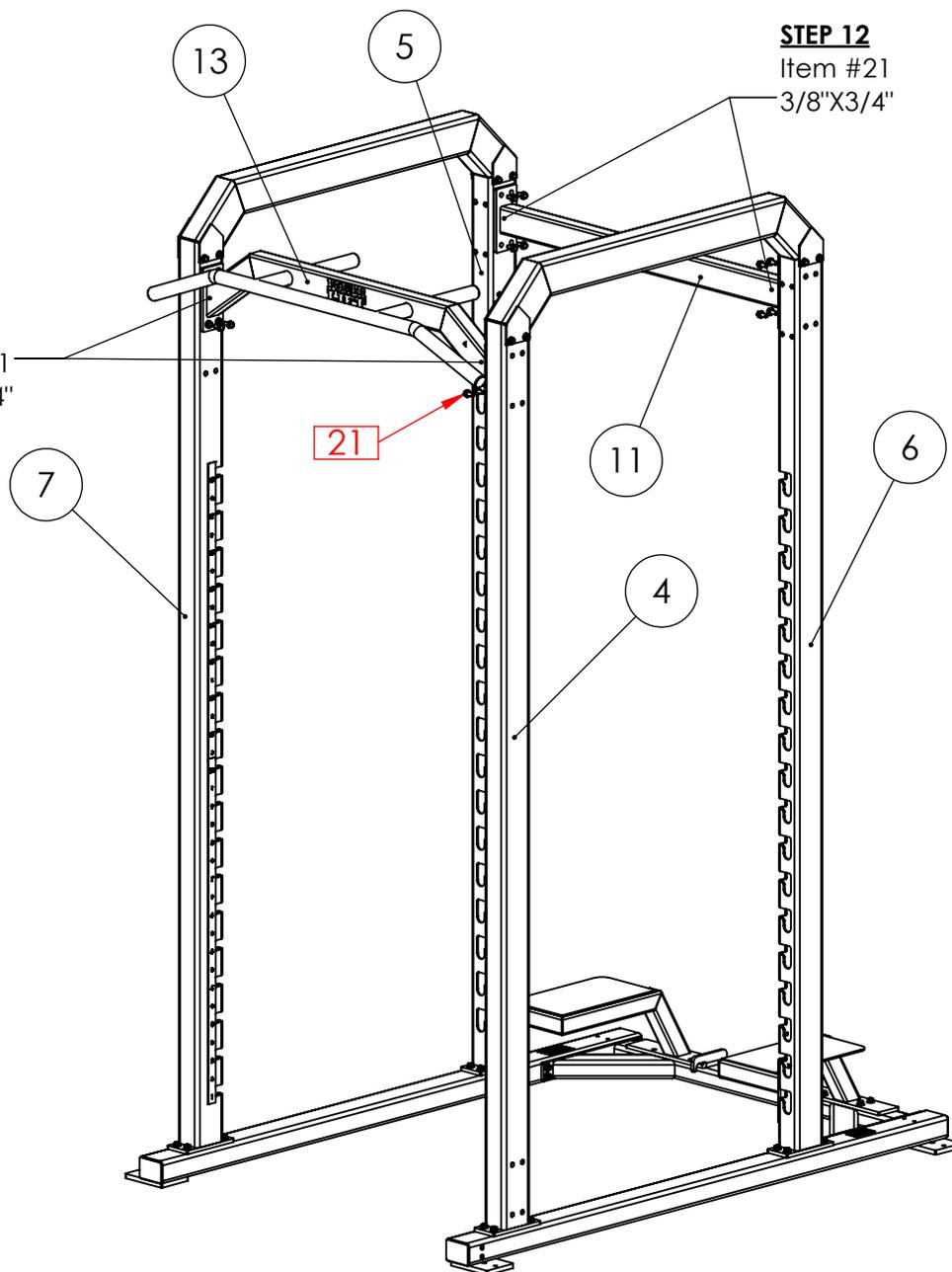
11.) Assemble item 13 onto item 4 and 7 using (8) 3/8"X3/4" bolts. ( A ladder is recommended along with a second pair of hands.)

12.) Then assemble item 11 onto item 5 and 6 using (8) 3/8"X3/4" bolts. ( A ladder is recommended along with a second pair of hands.)

**Note: When assembling unit DO NOT tighten any fasteners until specified.**

**STEP 11**  
Item #21  
3/8"X3/4"

**STEP 12**  
Item #21  
3/8"X3/4"



**Hardware Detail**

Item No.	Part Number	Part Name	Qty
21	99004	3/8"X3/4" FLANGE BOLT	16

**Frame Detail**

Item No.	Part Number	Part Name	Qty
4	11357A	RIGHT FRONT UPRIGHT	1
5	11874A	LEFT REAR UPRIGHT	1
6	11875A	RIGHT REAR UPRIGHT	1
7	11359A	LEFT FRONT UPRIGHT	1
11	11550A	TOP CROSSBRACE	1
13	11595A	FRONT CHIN BAR	1

**POWER LIFT** ®

PART NUMBER

**11336B\_page5**

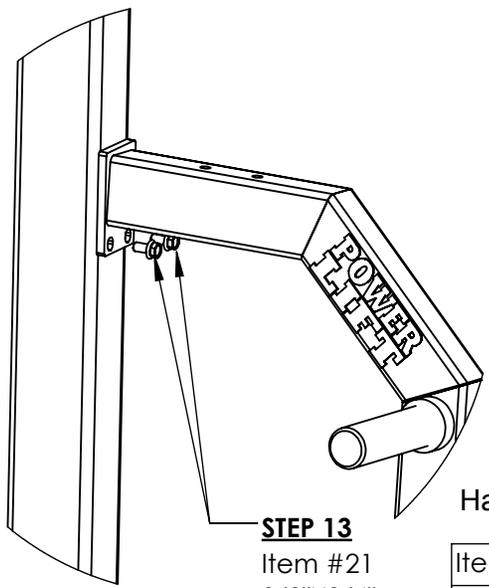
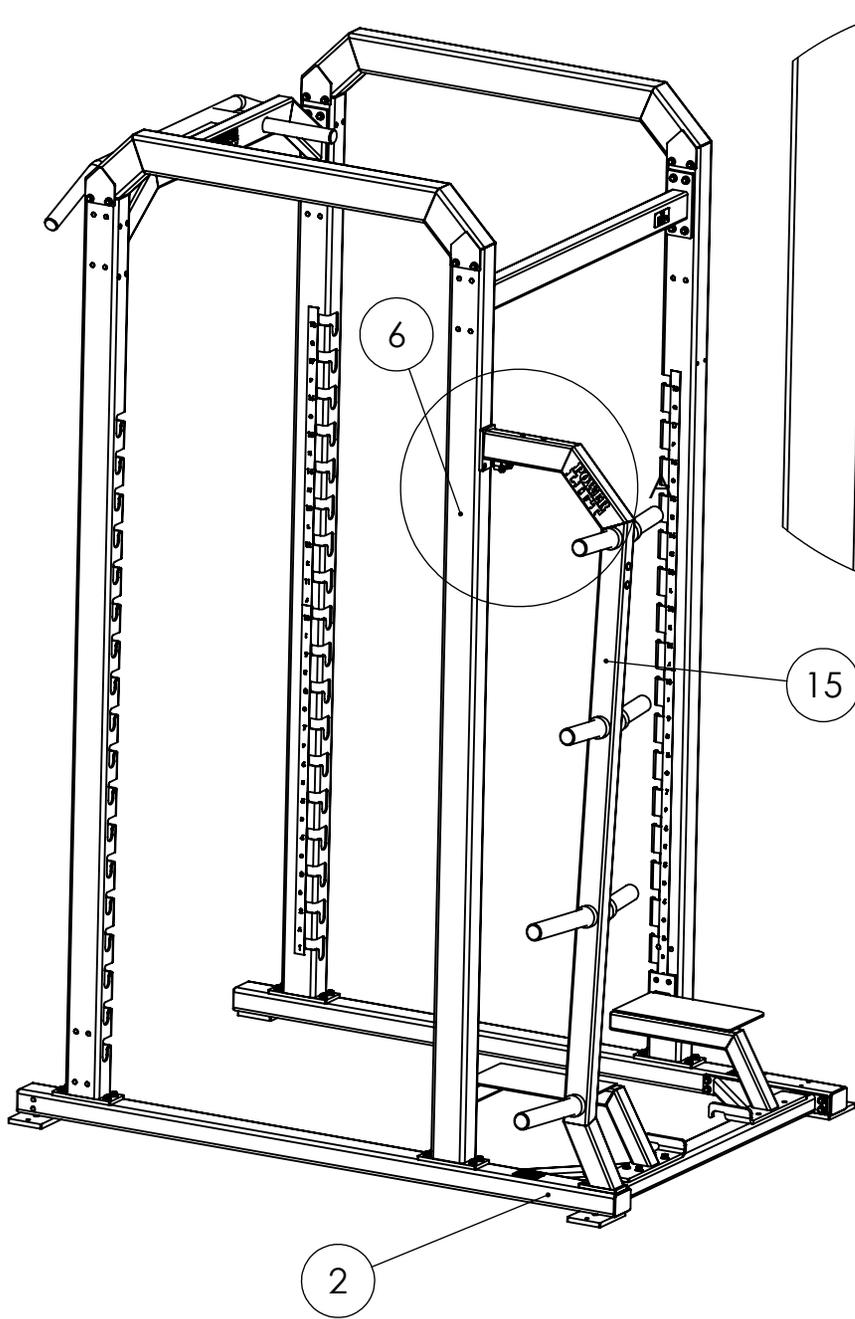
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POWER LIFT ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF POWER LIFT IS PROHIBITED

REV.

A

Date

6/6/19



**STEP 13**  
Item #21  
3/8"X3/4"

Hardware Detail

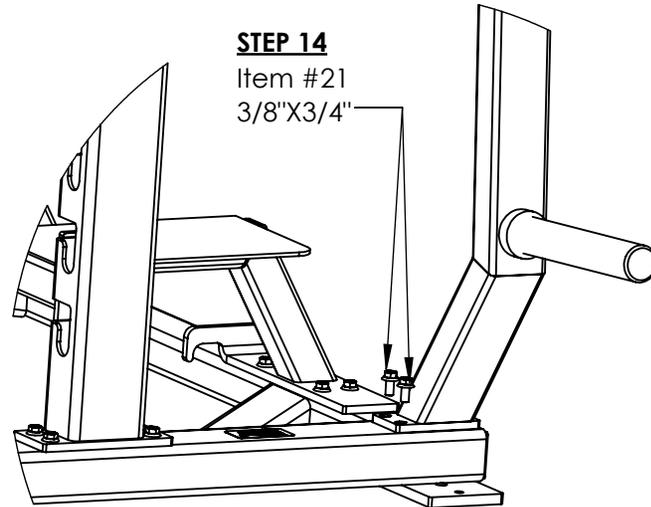
Item No.	Part Number	Part Name	Qty
21	99004	3/8"X3/4" FLANGE BOLT	4

**Instructions**

13.) Assemble item 15 to item 6 using (2) 3/8"X3/4" bolts.

14.) Assemble item 15 to item 2 using (2) 3/8"X3/4" bolts.

**Note: When assembling unit DO NOT tighten any fasteners until specified.**



**STEP 14**  
Item #21  
3/8"X3/4"

Frame Detail

Item No.	Part Number	Part Name	Qty
2	11502	RIGHT BASE	1
6	11875A	RIGHT REAR UPRIGHT	1
15	11632A	RIGHT WEIGHT STORAGE	1

**POWER LIFT** ®

PART NUMBER  
**11336B\_page6**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POWER LIFT ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF POWER LIFT IS PROHIBITED

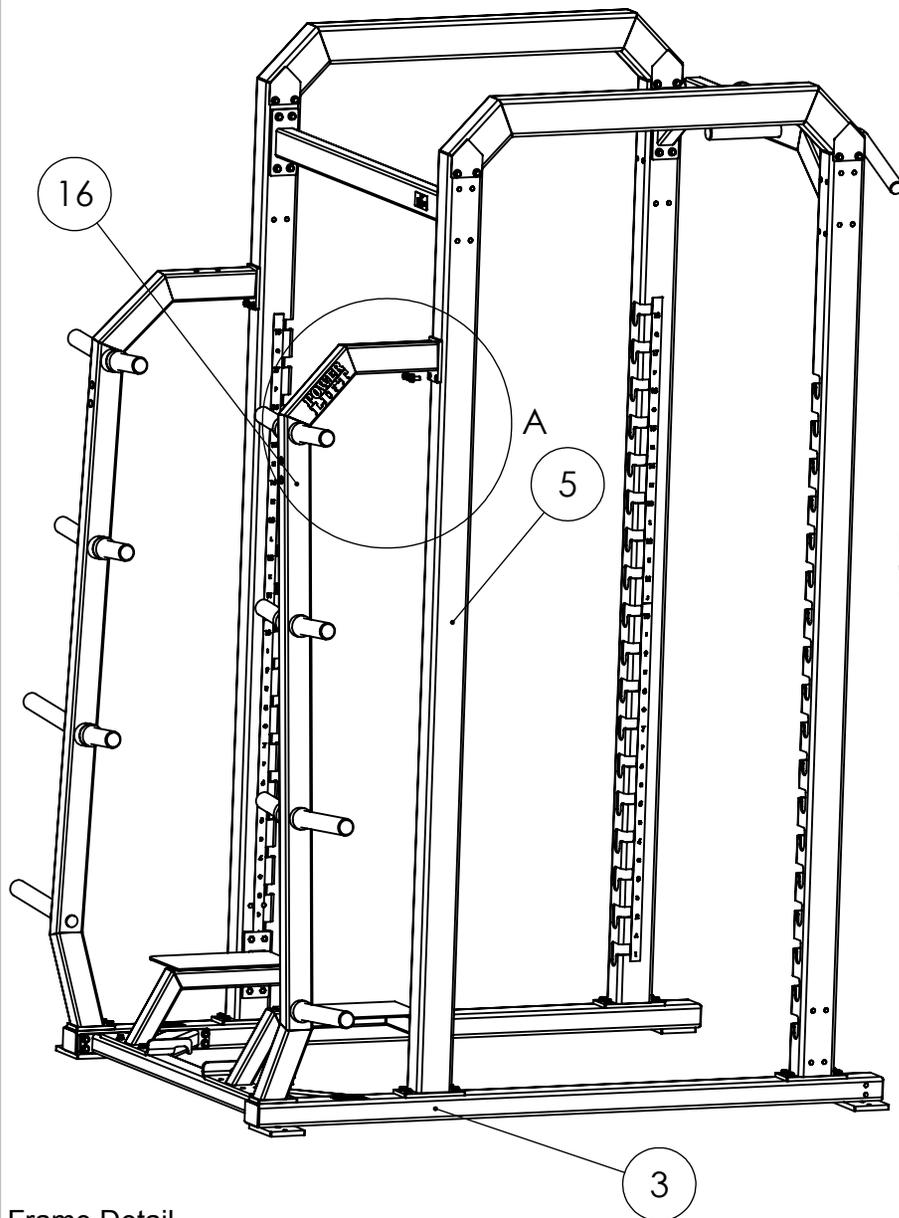
REV. A Date 6/6/19

Instructions

15.) Assemble item 16 to item 5 using (2) 3/8"X3/4" bolts.

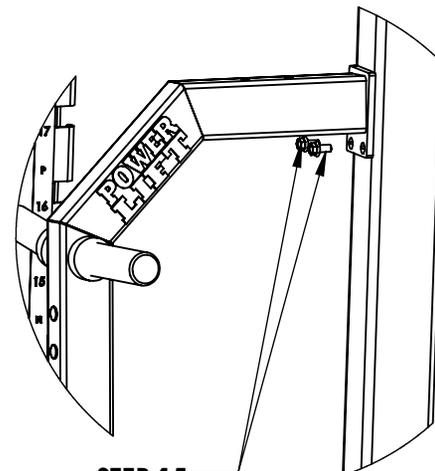
16.) Assemble item 16 to item 3 using (2) 3/8"X3/4" bolts.

17.) Now all bolts may be tightened starting from the bottom to the top.

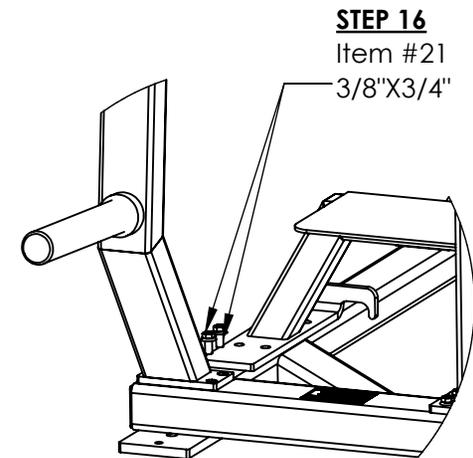


Hardware Detail

Item No.	Part Number	Part Name	Qty
21	99004	3/8"X3/4" FLANGE BOLT	4



**STEP 15**  
Item #21  
3/8"X3/4"



**STEP 16**  
Item #21  
3/8"X3/4"

Frame Detail

Item No.	Part Number	Part Name	Qty
3	11501	LEFT BASE	1
5	11874A	LEFT REAR UPRIGHT	1
16	11631A	LEFT WEIGHT STORAGE	1

**POWER LIFT** ®

PART NUMBER

**11336B\_page7**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POWER LIFT ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF POWER LIFT IS PROHIBITED

REV.

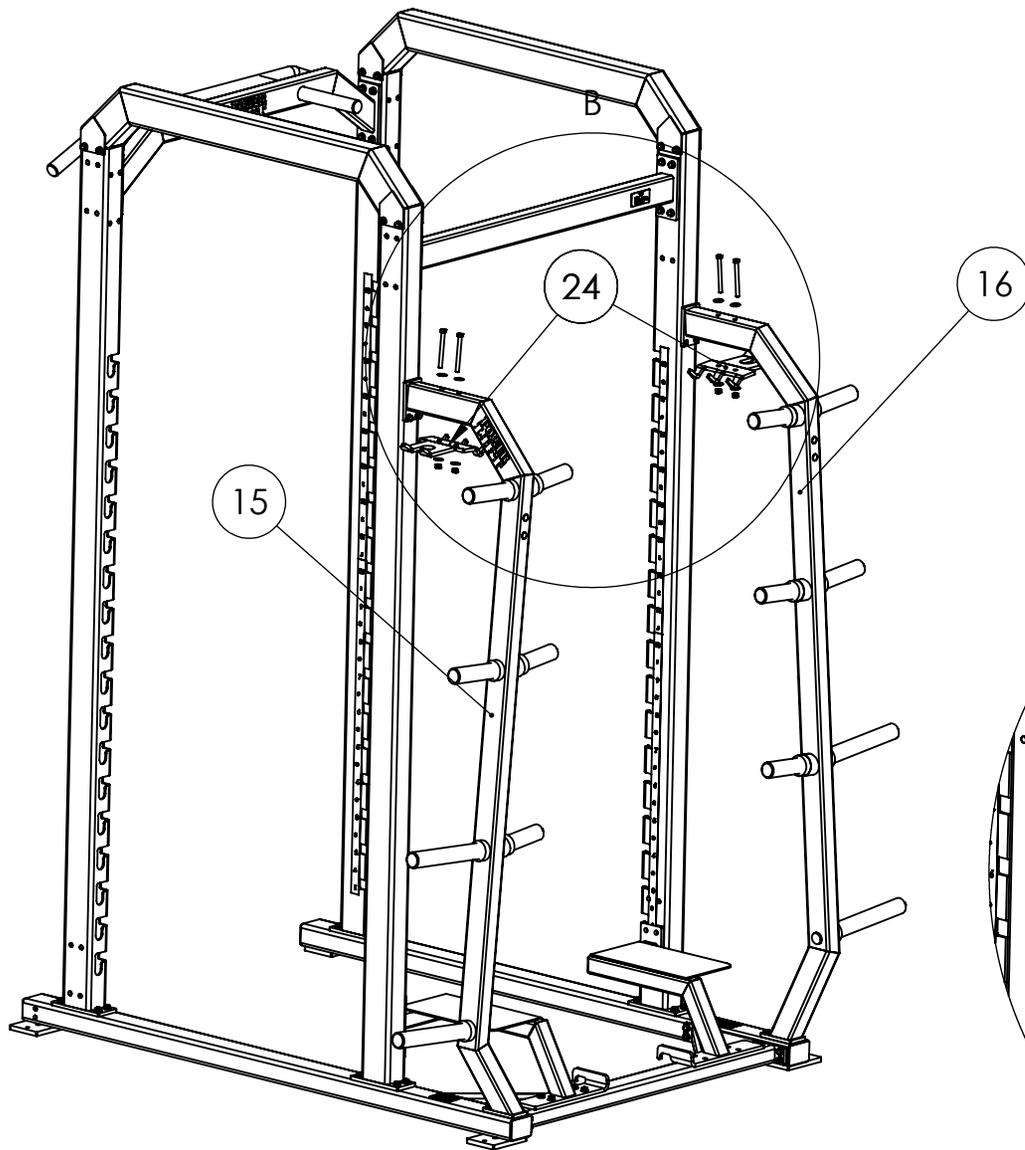
A

Date

6/6/19

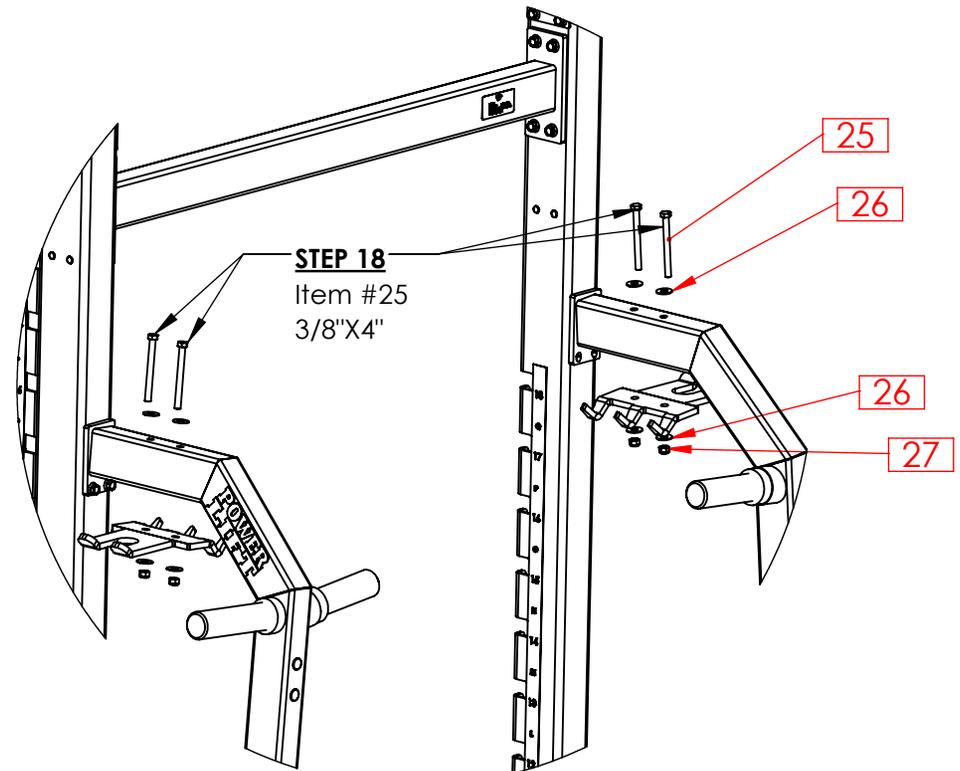
Instructions

18.) Assemble item 24 to item 15 and 16 using (4) 3/8"X4" bolts provided. ( Make sure that the 3 hooks on item 24 face inside.)



Hardware Detail

Item No.	Part Number	Part Name	Qty
25	99549	3/8"X4" BOLT	4
26	99531	3/8" FLATWASHER	8
27	99540	3/8" NUT	4



Frame Detail

Item No.	Part Number	Part Name	Qty
15	11632A	RIGHT WEIGHT STORAGE	1
16	11631A	LEFT WEIGHT STORAGE	1
24	32192	BAR STORAGE BRACKET	2

**POWER LIFT** ®

PART NUMBER

**11336B\_page8**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POWER LIFT ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF POWER LIFT IS PROHIBITED

REV.

A

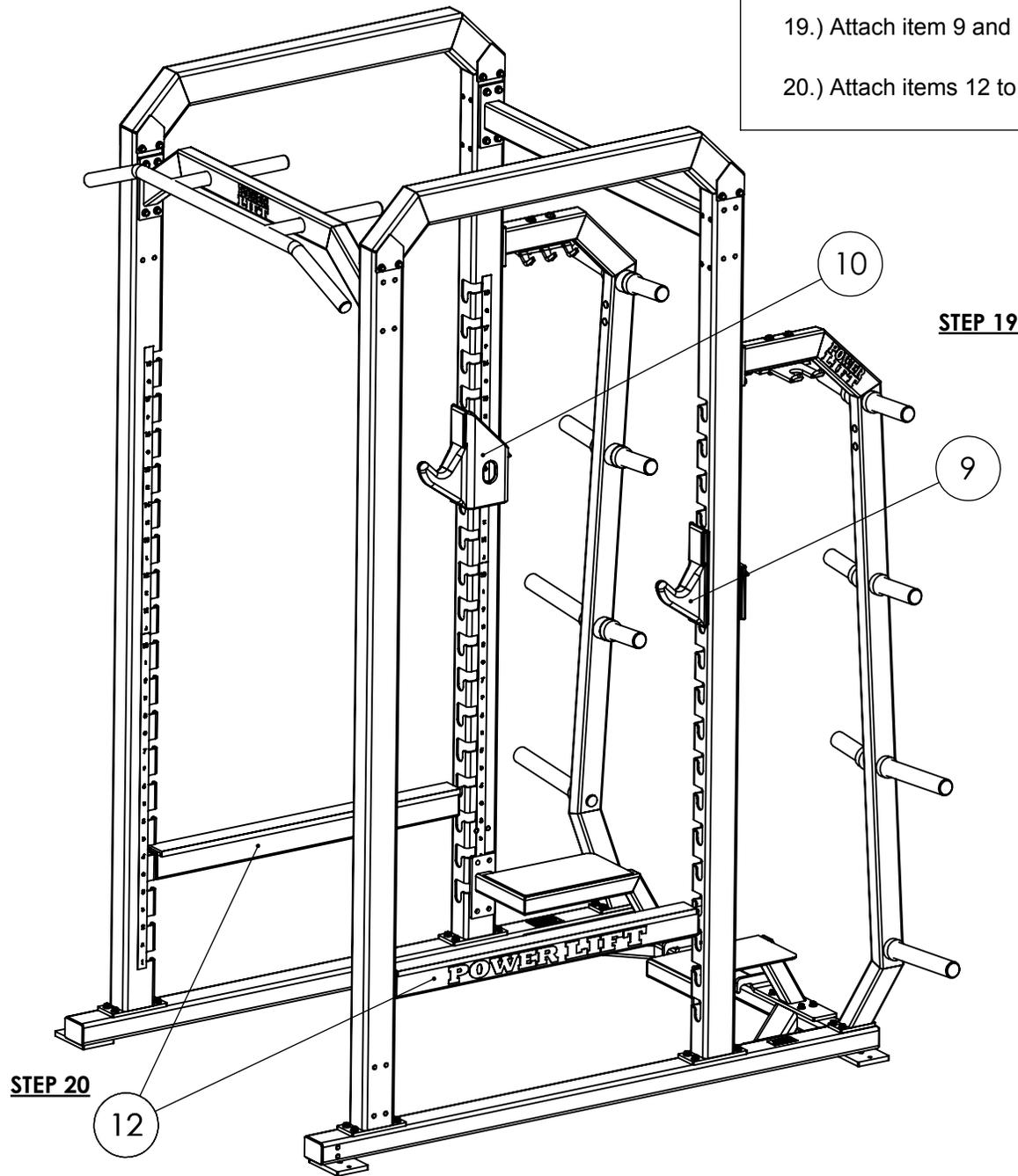
Date

6/6/19

Instructions

19.) Attach item 9 and 10 to the back uprights as shown.

20.) Attach items 12 to the side uprights as shown.



Frame Detail

Item No.	Part Number	Part Name	Qty
9	11527A	RIGHT BAR CATCH	1
10	11528A	LEFT BAR CATCH	1
12	11585A	SAFETY BAR	2

**POWER LIFT** ®

PART NUMBER  
**11336B\_page9**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POWER LIFT ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF POWER LIFT IS PROHIBITED

REV. A	Date 6/6/19
--------	-------------